

ADD FRICTION from system flow resistance TO "A.H." figure

Also known as "Viscous drag" "Scrubbing action" "Rotary flow" "Reynolds effect".

1. INPUT DATA **Example**

GPM **Q gpm := 41**
 Steady state
 mm **D := 38**
 m²/sec **V := 1,9 x 10⁻⁶**
 m **L := 218**
 kg/m³ **p := 980**

Pipe Fitting Component

Round the corner of a Tee
 Past a side opening of a Tee
 Back into line from a side opening in a Tee
 Rounded corner 90° elbow (Long Rad. or L.R. 90)
 Abrupt 90° elbow ("Hard" 90 or Machined "L")
 Gentle 45° elbow (Bends & or "5D" 90)

Volumetric flow rate
 Inside diam of the pipe
 Kinematic viscosity ————
 Length of the pipe
 Density (SG, [Where 1Gram is 1ml SG=1] Specific Gravity x 1000)

Approximation
 cP "centiPoise" to m²/sec,
 multiply by 1 million (for water)

Estimating :

Fittings dP @ peak of Flow Fluctuations

T1 := 1
T2 := 3
T3 := 1
E1 := 2
E2 := 9
E3 := 2

To find the increase in pulsation from flow fluctuation, assume max. fluctuation from simplex pump is 3.25 x steady state Q.
 Divide 3.25 Q by "F" nbr. for your pump type. Add the result to your steady state Q
 Run the formula with your increased Q
 Deduct steady state dP from this new dP
 The difference is pulsation dP.

Effective Length of Pipe System

$$L_{eff} := L + (0.0667 \times D \times T1) + (0.0209 \times D \times T2) + (0.0667 \times D \times T3) + (0.0327 \times D \times E1) + (0.0681 \times D \times E2) + (0.0144 \times D \times E3)$$

figures applied for E and T are averages from tests

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